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. Thursday, 14/08/2008 10:04:24 AM Date: پ User: ا Julie Lecocq **Process Sheet** : SIDE PLATE Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** Job Number : 41231 : 12063 **Estimate Number** : PB6743001149 **Part Number** P.O. Number - B6743001 PAGE24 This Issue : 14/08/2008 S.O. No. : **Drawing Number** : NC : N/A Prsht Rev. **Project Number** : // : SMALL /MED FAB **Drawing Revision** : B1 First Issue Type : 40291 **Previous Run** Material **Due Date** : 15/09/2008 Written By Checked & Approved By Comment A05.08.26 Est Rev:B 08-06-19 now on water DD verified by:EC **Additional Product** Job Number: Seq. #: **Machine Or Operation:** Description: 1.0 M6061T6S090 6061-T6 .090 Sheet Comment: Qty.: 0.4010 sf(s)/Unit Total: 3.2080 sf(s)6061-T6 .090 Sheet M6061T6S.090) Batch: 1085 WATER JET FLOW WATER JET 2.0 Comment: FLOW WATER JET 1-Cut as per Dwg B67-43001



Dwg Rev: 3

Prog Rev: BI

B & 4-3

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



13 8-9-3

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

SMALL & MEDIUM FAB RESOURCE 1

5.0 SMALL FAB 1



& MEDIUM FAB RESOURCE 1

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1- COUNTER SINK AS PER DWG

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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Part No:	PAR #:	_ Fault Category: _	NCR: Yes	No	DQA: _	 Date: _	
			QA: N	/C C	losed:	 Date: _	

NCR:			WORK ORD	ER NON-CONFORMANC	E (NCR)			
		Description of NC		Corrective Action Section B		Varification	A	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
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Thursday, 14/08/2008 10:04:24 AM Date: User: 🦡 Julie Lecocq **Process Sheet** Drawing Name: SIDE PLATE Customer: CU-DAR001 Dart Helicopters Services Part Number: PB6743001149 Job Number: 41231 Job Number: Seq. #: **Machine Or Operation:** Description: INSPECT WORK TO CURRENT STEP Comment: INSPECT WORK TO CURRENT STEP PACKAGING RESOURCE #1 7.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock 109/08 60 08/09/100/ Location: FINAL INSPECTION/W/O RELEASE 8.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE W 08.09.08 Job Completion

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W/O:			WORK ORDER	CHANGES				
DATE	STEP	PRO	OCEDURE CHANGE	Ву	By Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Category:	NCR: Ye	es No DQ	A:	Date: _	==
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		Description of NC		Corrective Action Section E		Verification	A	A 1	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector	

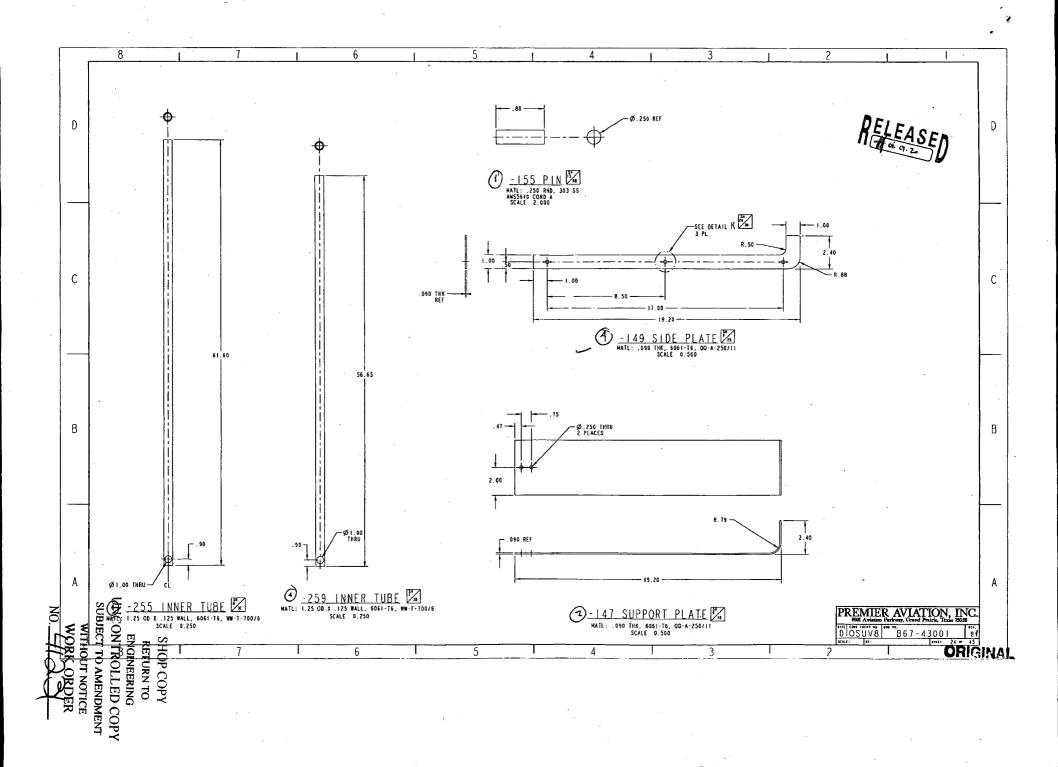
DART AEROSPACE LTD	Work Order:	41231
Description: Side Plate	Part Number:	B67-43001-149
Inspection Dwg: B67-43001 Pg24 Rev: B1		Page 1 of 1

	FIRS.	T ARTICLE I	NSPECTI	ON CHE	CKLIST		
	×	First Art	icle	Prote	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Com	nments
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Ø0.250	+0.005/-0.001	30	×				
1.00	+/-0.030	1,003	*				
0.50	+/-0.030	(02)	x 6				
1.00	+/-0.030	1,001	89				
8.50	+/-0.030	8.50	*	,			
17.00	+/-0.030	1700	~				
19.20	+/-0.030	14,20	}				
2.40	+/-0.030	2.401	×				
1.00	+/-0.030	(,608	*				
0.090	+/-0.010	1089	X.				
Measured by:	. 9	Audited by:			Prototype A	Annroval	N/A
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Date:	89-3	Date:	000	103		Date:	N/A
Rev Date A 08.07.25	Change New Issue		· ·		Re	vised by	Approved

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					QA: N	/C Close	d:	_ Date: _	
NCR:		V	VORK ORDI	ER NON-CONFORMANC	E (NCR	(1)			
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DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	1	on C	Chief Eng	QC Inspector

		Description of NC		Corrective Action Section B			Approval	Annroval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
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Dart Aerospace Ltd

W/O:		WORK ORDER (WORK ORDER CHANGES					
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Part No:	PAR #:	_ Fault Category:	NCR: Yes	No DQA:	Date: _	
			QA: N/	C Closed:	Date:	

	WORK ORDER NON-CONFORMANCE (NCR)						
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	STEP	STEP Description of NC Section A	STEP Description of NC Section A Initial Chief Eng	STEP Description of NC Section A Initial Chief Eng Corrective Action Section B Action Description Chief Eng	STEP Description of NC Section A Initial Chief Eng Corrective Action Section B Initial Chief Eng Chief	STEP Description of NC Section A Chief Eng Corrective Action Section B Verification Section C Section C Section C	STEP Description of NC Section A Corrective Action Section B Verification Section C Chief Eng Ch